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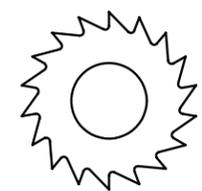
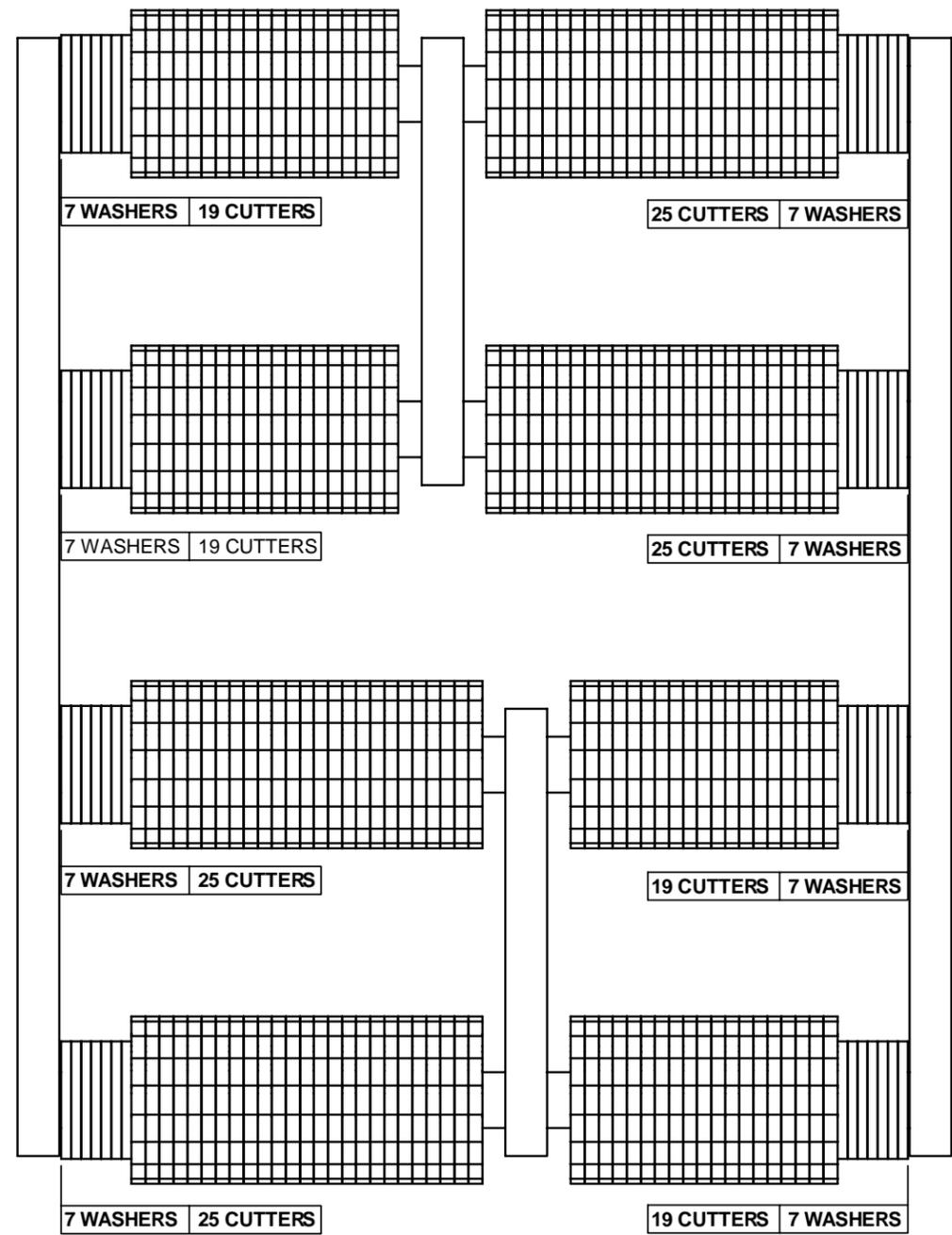
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# BMP-200-X

## 18 POINT SLANTED STEEL STAR CUTTERS

### 6 INCH CUTTING WIDTH



CATALOG NUMBER	QUANTITY	DESCRIPTION
SS18-1638-3	176	CUTTER/SLANTED STEEL STAR, 18PT
WA-1326-2	56	WASHER/SHIM 13.5 X 26.7 X 2.5

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

**NOTE:**

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
<b>REVISION</b>					
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<b>APPROVAL</b>		<b>APPROVED BY: INITIAL</b>		<b>APPROVAL DATE: DATE</b>	
NEXT ASSY	REF DWG	TYP QTY PER MACHINE	PART NO		
<b>TOLERANCE MACHINING</b>		<b>BLASTRAC</b>			
ANGLES ±.500°		13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.			
1 PL DEC ±.060		SS18-1638-3 CUTTER LAYOUT / 6 INCH			
2 PL DEC ±.010		BMP-200-X			
3 PL DEC ±.005		SCALE NA	DRWN KMK	<b>857-SD054</b>	
		DATE 6/13/06	SHT 1 OF 1		

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